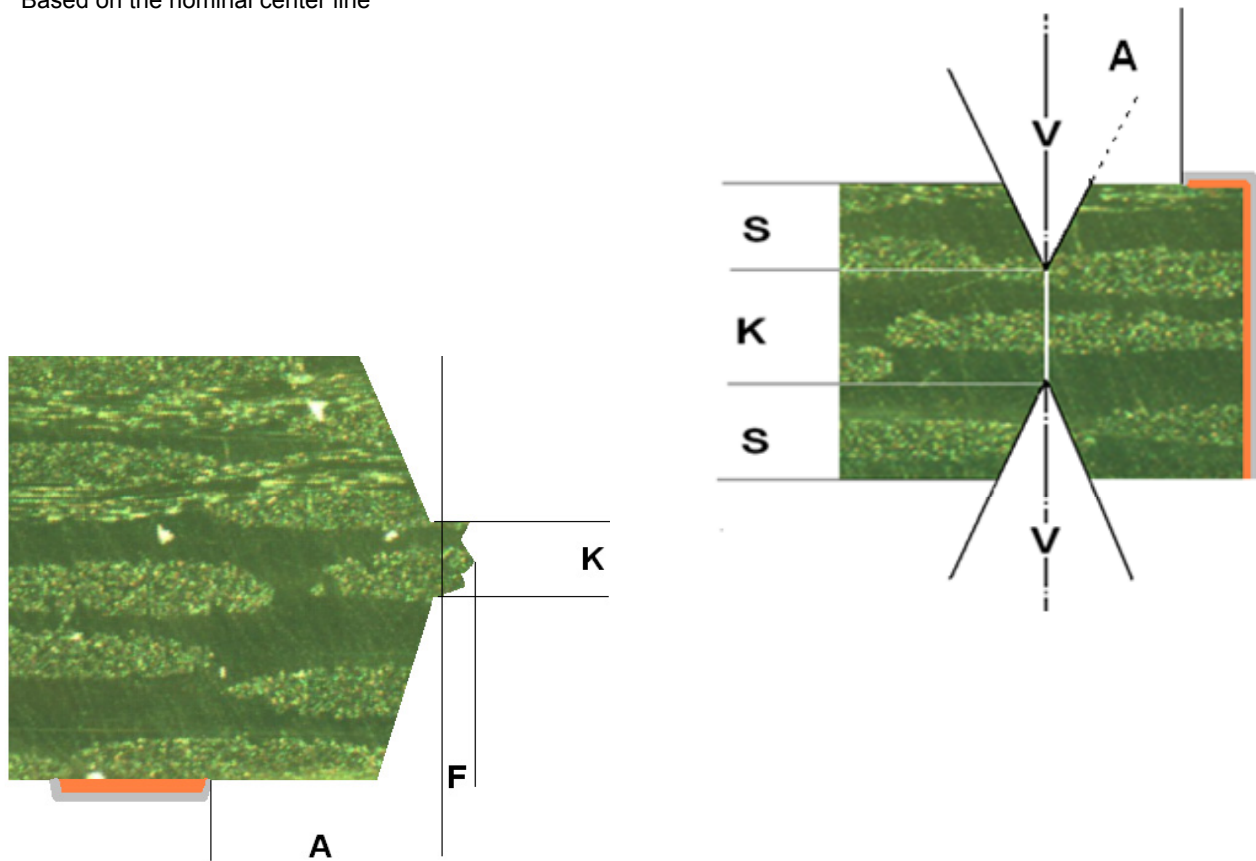


| | | | | |
|-----------------|----------|-------------------------------------|-----------|--------------------|
| Score angle | V | 30° | Scorer | |
| Score depth | S | Depending on the material thickness | | tolerance +/-0,1mm |
| Core Thickness | K | 0,3mm | 12mil | tolerance +/-0,1mm |
| Gap from copper | A | min. 0,3mm | min.16mil | |
| Score tolerance | F | | | tolerance +/-0,1mm |

* Based on the nominal center line



Min.single board size 5mm x 5mm
 Min.Multiup size 100mm x 100mm

Should a separate layer in combinations of routing and scoring have been created, please let us know when ordering.