

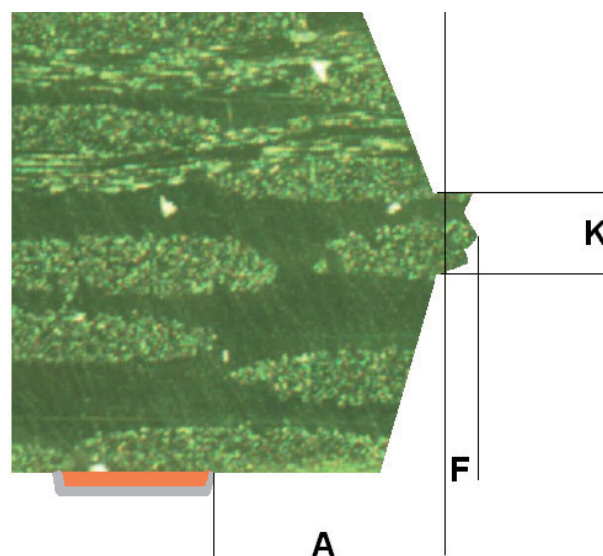
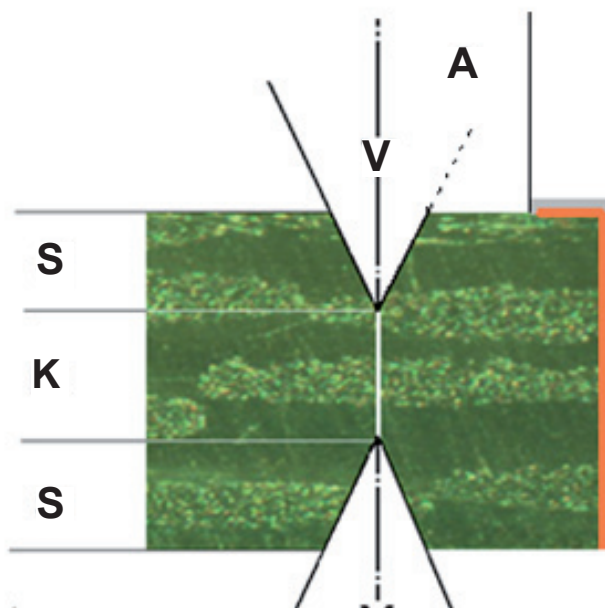
Scoring

Score angle	V	30° Scorer
Score depth	S	Depending on the material thickness tolerance +/-0.1 mm
Core thickness	K	0.3 mm 12 mil tolerance +/-0.1 mm
Gap from copper	A	min. 0.3 mm min. 16 mil
Score tolerance*	F	Tolerance +/-0.1mm

* Based on the nominal center line

Min. single board size 5 mm x 5 mm

Min. Multiup size 100 mm x 100 mm



Should a separate layer in combinations of routing and scoring have been created, please let us know when ordering.